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THE RESPONSE OF THIN TARGETS TO PROJECTILE IMPACT

Prepared by

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December 1976

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USA BALLISTIC RESEARCH LABORATORIES ABERDEEN PROVING GROUND, MARYLAND

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I. INTRODUCTION AND SUMMARY

The response of thin targets to projectile impact is investigated under the assumption that membrane theory is sufficient to describe the interaction. Though it is possible with existing computer codes to compute such problems in greater detail as described, for example, by Dienes et al (1), the membrane theory is amenable to analytic treatment since the equation of motion is of only second order. This makes it possible to gain an overview of the problem which exhibits the main dynamic phenomena. It also makes it possible to analyze approximately the response of materials such as cloth and skin which are not represented by bending theory either in analytic or in computer solutions.

The organization of this report is strongly influenced by a companion document by Dienes and Miles (2) which describes the membrane theory in detail in a form suitable for publication in the open literature. In this report the main conclusions are summarized, and applied to a variety of ballistic problems. In Section II the one dimensional plastic response of a wire to impact is analyzed. The conclusions are similar to those for axisymmetric impact, but the mathematics is considerably simpler because of the elementary nature of solutions to the one dimensional wave equation. The results of the axisymmetric impact problem are summarized in Section III. One of the main conclusions is that the residual velocity does not go to zero as the impact velocity decreases to the ballistic limit. Projectiles that penetrate will always do so with a substantial velocity. Residual velocities of penetrating projectiles are compared with experimental data in Section IV. The method allows data for a specific target thickness, projectile size and projectile velocity to be used in determining the ballistic properties under other impact conditions. This requires that a value for the ballistic figure of merit, w, be obtained for each material. Since the resistance of materials to impact is determined by this parameter, it can be used to rank materials in a quantitative fashion, even when the tests performed are quite dissimilar. It is shown in Section V that this approach works successfully for a nylon for which low speed data is available. At high speeds, however, penetration at the ballistic limit may involve cratering, melting, spallation and other phenomena which the current theory does not allow In Section VI, the figure of merit, w, is given for a number of materials. This allows them to be ranked in order of their ballistic figure of merit. Finally, conclusions and recommendations are given in Section VII.

In Appendix I it is shown that membrane theory correlates well with experimental data on the response of circular plates. A listing of the computer program used to evaluate the ballistic limit and residual velocity is given in Appendix II.

II. ONE DIMENSIONAL IMPACT

To illustrate the physical character of the membrane approach to target deformation, consider the response of a rigid, perfectly plastic wire to impact. Since the tension in the wire is constant, its motion is governed by the equation

$$\rho A \dot{y} = \sigma A y \dot{\gamma} \qquad (2.1)$$

where A denotes the cross-sectional area of the wire; y(x,t), its deflection; ρ , the density and σ the stress. In view of the assumption of ideal plasticity

$$\sigma = \zeta Y \tag{2.2}$$

where Y is the flow stress and ζ is \pm 1, the stress being positive when the strain rate is positive and negative otherwise. Consequently, the equation of motion reduces to the classical wave equation

$$\dot{y} = c^2 y^{-1} \tag{2.3}$$

where

$$c = \sqrt{Y/\rho}$$

during the initial phase of the impact, with the quantity, c, being interpreted as the speed of plastic waves.

The solution can be written in the form

$$y = f(x - ct) + g(x + ct).$$
 (2.4)

We consider only the right going waves in the region x > 0 of Fig. 1, so that the solution reduces to the form

$$y = f(x - ct).$$
 (2.5)

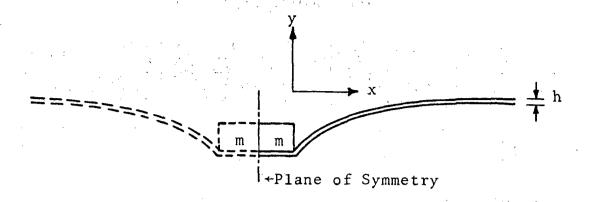


Fig. 1 Sketch of geometry for the problem of an infinite, ductile wire struck by a mass, m.

Only the region to the right of the projectile need be considered, since the geometry is symmetric with respect to the center of the impacting mass. The boundary condition to be imposed at the origin is

$$mz' = hYy' \tag{2.6}$$

where m denotes the mass per unit width and

$$z = y(o,t). (2.7)$$

denotes the displacement of the mass. In view of Eq. 1.5 the boundary condition can be written

$$\alpha y' = y'' \tag{2.8}$$

where

$$\alpha = h\sigma/c^2 m = h\rho/m. \tag{2.9}$$

The argument of y in Eq. 1.8 is

$$\xi = - ct \tag{2.10}$$

since the equation is valid only at x = 0. It has the solution

$$f(\xi) = y_0 (e^{\alpha \xi} - 1)$$
 (2.11)

under the constraint that the deflection must initially vanish. It is straightforward to show that the overall string response is, then, given by

$$y = y_0 (e^{\alpha(x - ct)} - 1)$$
 (2.12)

The initial condition for this problem, based on conservation of momentum, is

$$(m + \rho ha)\dot{y} = mv \qquad (2.13)$$

where v is the initial projectile velocity. Solving for the unknown coefficient, one finds

$$y = \frac{m}{m + \rho ha} \frac{m}{h\rho} \frac{v}{c} \left(1 - e^{\alpha(x - ct)}\right), x < ct \qquad (2.14a)$$

$$= 0.$$
 , $x > ct$ (2.14b)

At late times the deflection approaches the value

$$y_{\infty} = \frac{m}{m + h\rho a} \frac{m}{h\rho c} v. \tag{2.15}$$

Using the small strain approximation

$$\varepsilon = \frac{1}{2} y^{2} \tag{2.16}$$

we find the maximum strain equal to

$$\varepsilon_{\text{max}} = \frac{1}{2} \left(\frac{m}{m + \rho ha} \frac{v}{c} \right)^2 . \qquad (2.17)$$

If it is assumed that the material is ductile and fails when the strain reaches a critical value, ϵ_f , (sometimes termed the breaking index) then failure occurs when the impact velocity exceeds the critical value

$$v_{c} = \frac{m + \rho ha}{m} \sqrt{2\epsilon_{f} Y/\rho} . \qquad (2.18)$$

The quantity

$$w = \sqrt{2\varepsilon_f Y/\rho} \tag{2.19}$$

is characteristic of the material and can be determined either from static measurements or from a measurement of the critical velocity, v_c . For a rigid-plastic material $w^2/2$ is equal to the amount of energy per unit mass that the material can absorb without failure.

III. AXISYMMETRIC IMPACT

The response of an infinite target impacted by a cylindrical projectile, under the assumption that the flow stress is constant in the target material, is discussed in detail in the companion report by Dienes and Miles. (2) In this section the main results are summarized with an emphasis on their physical interpretation.

The equation of motion for the deflection, y, of a membrane under the assumption of axial symmetry is

$$\rho y_{tt} = Y(ry_r)_r \tag{3.1}$$

where Y is the flow stress; ρ , the density and r, the radial coordinate. On the contact circle the membrane stresses cause a deceleration of the projectile which leads to the boundary condition

$$2\pi aYhy_r = (m + \pi a^2 \rho h)y_{t+}$$
 (3.2)

where m denotes the projectile mass; a, its radius and h is the membrane thickness. It proves convenient to define the dimensionless variables

$$\eta = r/a \tag{3.3}$$

$$\tau = ct/a \tag{3.4}$$

and

$$\zeta = y/(1 - \mu)\beta a \tag{3.5}$$

where

$$\mu = \frac{\pi a^2 \rho h}{m + \pi a^2 \rho h} \tag{3.6}$$

and

$$\beta = v/c . (3.7)$$

In terms of these dimensionless variables the boundary value problem can be cast into the form

$$(\eta \zeta_n)_n = \eta \zeta_{\tau\tau} \tag{3.8}$$

with the boundary condition at $\eta = 1$

$$2\mu\zeta_{\eta} = \zeta_{\tau\tau} \tag{3.9}$$

and the initial conditions

$$\zeta = \dot{\zeta} = 0 \qquad (\eta > 1, \ \tau = 0)$$
 (3.10)

and

$$\zeta = 0, \dot{\zeta} = 1 \qquad (\tau = 0) . \tag{3.11}$$

By the method of Laplace transforms it can be shown that the solution can be expressed as

$$\zeta = 4\mu \operatorname{Re} \left[\operatorname{Ae}^{S_0 \tau} \right] + 2\mu J(\tau) \tag{3.12}$$

where Re denotes the real part of the expression in brackets. Here

$$A = \frac{1}{s_0^3 + 4\mu(1 - \mu)s_0}$$
 (3.13)

and

$$J(\tau) = \int_{0}^{\infty} \frac{e^{-X\tau} dx}{\left[x^{2}K_{0}(x) + 2\mu K_{1}(x)\right]^{2} + \pi^{2}\left[x^{2}I_{0}(x) - 2\mu I_{1}(x)\right]^{2}}$$
(3.14)

where K_0 , K_1 , I_0 and I_1 are modified Bessel functions. In the expression for A, s_0 denotes the root of the transcendental equation

$$sK_0(s) + 2\mu K_1(s) = 0,$$
 (3.15)

The term, A, arises from the contribution of a pair of poles in the s plane. The maximum dimensionless deflection ζ_{max} , was obtained numerically and is shown in Fig. 2.

The strain in the membrane is given, as in the previous section, by

$$\varepsilon = \frac{1}{2} y_{r}^{2} \tag{3.16}$$

for small deformations. Denoting by a the deceleration of the projectile, it can be readily shown that the strain is given by

$$\varepsilon = \frac{1}{2} (1 - \mu)^{2} (\beta a)^{2} . \qquad (3.17)$$

Under the assumption of a critical strain failure criterion, it follows that penetration occurs for impact velocities above

$$v_{c} = \frac{w}{(1 - \mu) a_{m}}$$
 (3.18)

where $a_{\rm m}$ denotes the maximum value of a. As in the previous section, the quantity w can be taken as a figure of merit and its value is given by

$$w = \sqrt{2\varepsilon_f Y/\rho} \tag{3.19}$$

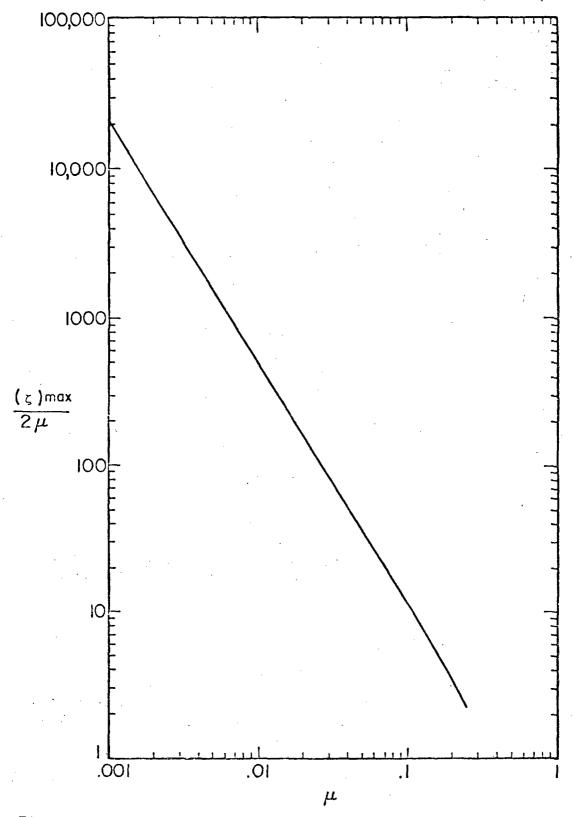


Fig. 2. The maximum value of the dimensionless deflection. The actual peak deflection is given by $y_{max} = (1-\mu)\beta a\zeta_{max}$.

The quantity a_m is plotted in Fig. 3 as a function of μ . Its value always exceeds unity. Thus, the ballistic limit for a cylinder of radius a is always less than that for a rectangular prism of width a. The ballistic limit decreases as μ becomes small which, from inspection of (3.6), occurs when the projectile length increases and the radius decreases with a fixed projectile mass. This is, of course, in agreement with one's expectations. The dimensionless time at which peak deflection occurs, τ_d , is shown in Fig. 4, which also includes the dimensionless time to maximum strain, τ_m . The actual times, based on Eq. 3.4, are

$$t_{d} = a\tau_{d}/c \tag{3.21}$$

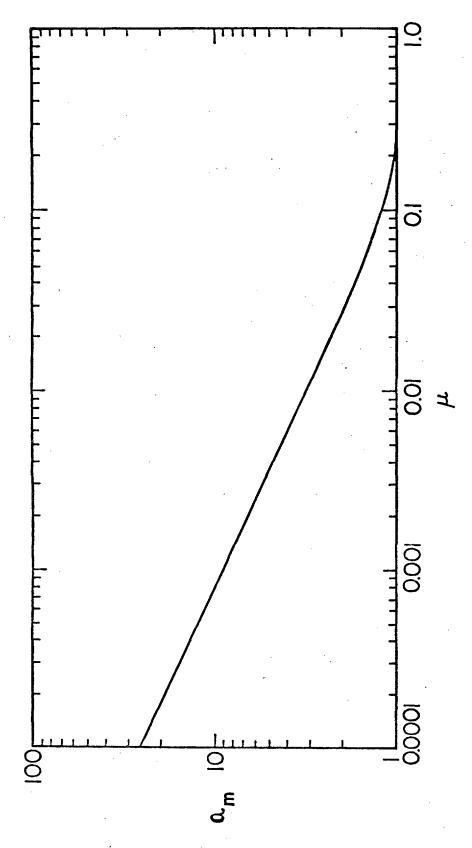
for maximum deflection, and

$$t_{m} = a\tau_{m}/c \tag{3.22}$$

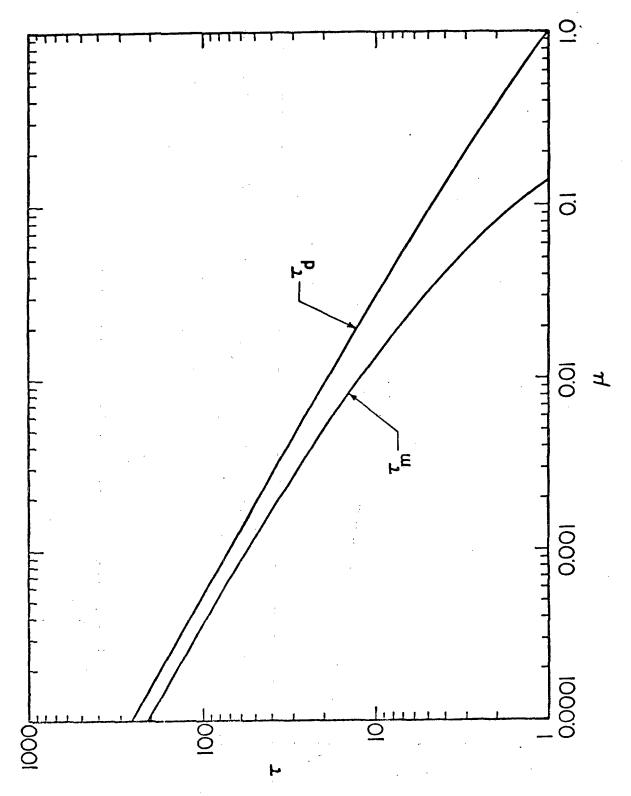
for maximum strain. Maximum strain always occurs prior to maximum deflection. This implies that when failure occurs, based on a maximum strain criterion, that the projectile is still in motion and, hence, that it will penetrate at a finite velocity. It is shown in Ref. 2 that the residual velocity is

$$v_r = F(\mu)v$$

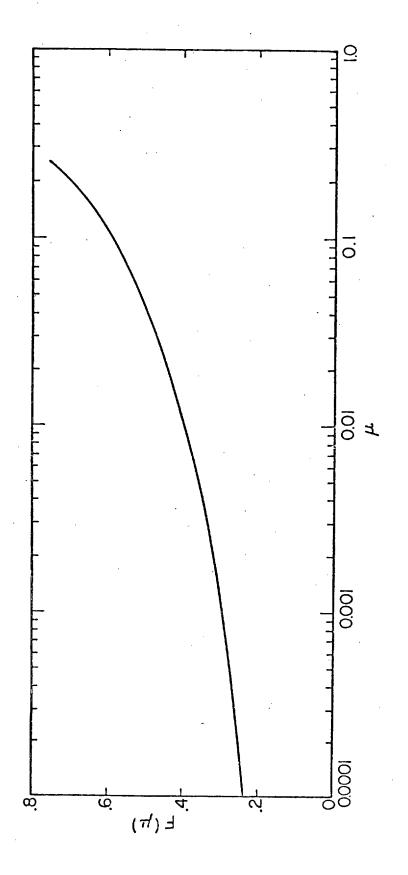
with $F(\mu)$ being plotted in Fig. 5.



The maximum value of the normalized deceleration, $a_{\rm m}(\mu)=a(\tau_{\rm m})$; $\tau_{\rm m}$ is plotted in Fig. 4. Fig. 3.



Note that maximum strain always The time τ_d at which the deflection is a maximum and the time τ_m 'at which the strain is a maximum. precedes maximum deflection.



The ratio of the residual velocity to the initial velocity of the projectile. Fig. 5.

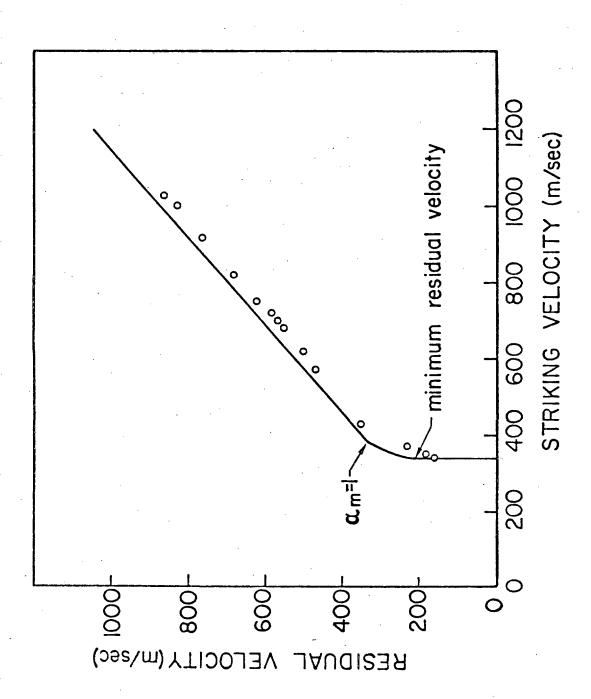
IV. COMPARISON OF MEMBRANE THEORY WITH EXPERIMENT

It is known that for small deflections, particularly when the materials lie in the elastic regime, the deformation of plates is governed by bending theory. With increasing deflections, stretching of the middle surface becomes important and the membrane stresses begin to dominate. Ultimately, for very large deflections, the resistance is governed virtually in its entirety by the membrane stresses, which may be considered uniform through the thickness and independent of radius. A comparison between calculations based on this approach and measured deflections of impulsively loaded circular metal plates is given in Appendix I. The comparison shows that membrane theory describes the deformation well when the deflection exceeds 15% of the radius.

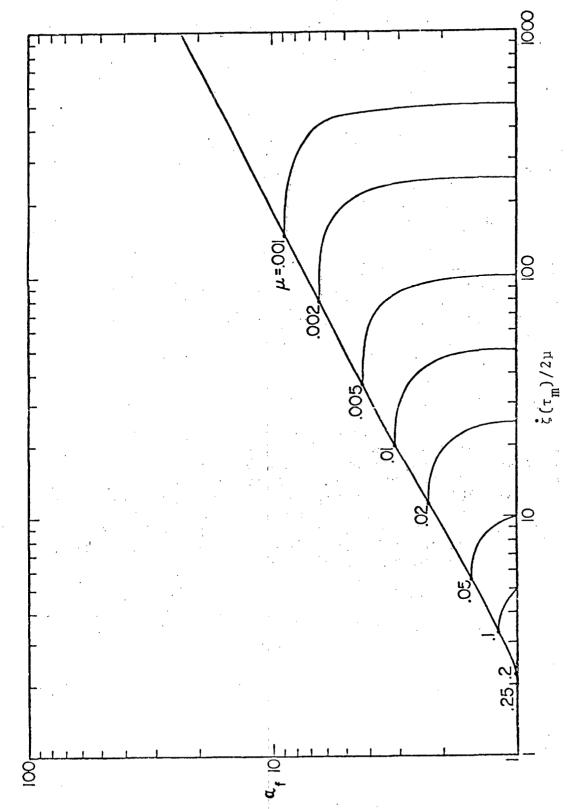
To indicate the potential accuracy of the method for determining the ballistic limit, we consider here the resistance of a sheet of the titanium alloy Ti5A1-2.5Sn. The residual velocities measured in a series of tests described by Bruchey (3) in which steel cylinders were fired into sheets 0.1295 cm in thickness are shown in Fig. 6 for a cylinder of radius .284 cm and mass 1.037 gm. Based on a titanium density of 4.5 g/cm³ we find $\mu = 0.125$ and $F(\mu) = 1.11$. If we take the ballistic limit from Fig. 6 as the lowest striking velocity at which residual velocities are clustered, about 340 m/s, then w = 330 m/s. Now, the flow stress for a similar alloy, Ti6A1-4V, is given by Lindholm, Yeakley and Bessey $^{(4)}$ as 188ksi $(13.0 \times 10^9 \, \mathrm{d/cm^2})$ and the cited strain to failure based on post-test measurements is 18 percent. (The similarity in properties of the alloys can be verified by comparing stress-strain curves given by $Wolf^{(5)}$). these data we find w = 324 m/s, which is only 2 percent less than the value obtained from ballistic data. The strain-tofailure of 18% based on post-test measurements is significantly larger than is indicated by their stress-strain curve, but such data is not commonly available in handbooks, and for this reason we have had to refer to the more specialized data for Ti6A1-4V.

The minimum residual velocity can be obtained using the value of μ cited above and Fig. 7. For a projectile velocity of 340 m/s we find v_r = 210 m/s, in good agreement with the lowest values observed by Bruchey. This result, that the residual velocity does not go to zero as the impact velocity decreases to the ballistic limit, is our most striking conclusion.

To determine the residual velocity above the ballistic limit, we note that at r = a the strain is given by Eq. 3.16.



velocities for a 1.04gm steel cylinder fired into A comparison of theoretical and measured residual titanium plate (Bruchey 1973). for Failure occurs without membrane deflection velocities above that at which $a_{
m m}(\mu)$ an 0.13 cm (thick) 9



The relation between $\dot{\xi}_m=\dot{\xi}(\tau_m)$ and $a_m\equiv a(\tau_m)$ for various values of the parameter μ ; see (3.17), (4.2) and (4.3). The upper boundary is the locus of α_{f} = α_{m} and determines the residual velocity at the ballistic 1 plug failure occurs without membrane deformation. limit. For a_{f} =

The value of y_r at the time of maximum strain may be obtained by solving

$$\sqrt{2\varepsilon_{f}} = -(1 - \mu)\beta \dot{\zeta}(\tau_{m}) \tag{4.1}$$

for the time of maximum strain, $\tau_m,$ at a specific impact velocity (recalling that $\zeta<0).$ Then the residual velocity is given by

$$v_r = 2\mu(1 - \mu)v\dot{\zeta}(\tau_m)$$
 (4.2)

In Fig. 7 we have plotted $\alpha_f = -\zeta(\tau_m)/2$ versus $\zeta(2\mu)/2\mu$ for various values of μ . Thus, $\zeta(\tau_m)$ can be obtained from (4.1) without explicitly determining τ_m by means of the graphs. In practise, it is convenient to determine α_f from the relation

$$a_{f} = \frac{w/v}{2\mu(1-\mu)} \tag{4.3}$$

and the residual velocity is given by 4.2. The residual velocities for $a_f \ge 1$ shown in Fig. 6 were obtained in this way, and though the experimental data are too scattered to confirm the theory in detail in this range, the overall trend is reasonable. As the impact velocity increases, the time to maximum strain decreases until at $\tau_m = 0$, $\zeta = 1$. The corresponding value of v, which we denote by \overline{v} , is the upper bound of the impact velocities that result in membrane deflection followed by membrane failure.

At impact velocities above $\overline{\nu}$ the membrane fails instantly (in the current theoretical model) and the residual velocity is reduced only by transfer of momentum to the ruptured plug that is removed from the membrane, Then

$$v_{r} = \frac{m}{m + \pi a^{2} oh} v \tag{4.3a}$$

$$= (1 - \mu)v$$
 (4.3b)

This trend agrees well with the measured residual velocities shown in Fig. 6.

V. CORRELATION OF DATA FOR DIFFERENT VELOCITIES

The theory outlined in the preceding sections is based on a number of strong assumptions concerning projectile shape and rigidity and the characteristics of the target. In this section we consider two experimental determinations of the ballistic limit and examine the correlation provided by membrane theory.

Laible, Figuria and Ferguson (6) have examined the resistance to penetration of a number of high-modulus fibers, primarily nylons and other organic fibers. In one pair of experiments the ballistic limit (v50) was determined for an organic fiber described as X-500, type I. Its tenacity is reported as 12-14 grams per denier; the modulus as 500 grams per denier; elongation to failure as 2-4%; and density as 1.47 g/cm³. The relevance of these properties to the properties of the fabric is somewhat obscure, however, since the mechanical behavior of a fabric may be very complex even when its constituent fibers behave in a linear fashion. The tests involved impact by a 17 grain, 0.22 caliber missile. Its velocity was varied until the value at which 50% of the projectiles were defeated by the target was determined, and this value was defined as the ballistic limit, vsn. The results are summarized in Table I. It is remarkable that the values of the ballistic figure of merit, w, agree within 2 percent between the two tests in view of the many respects in which the details of the encounter differ from the assumptions made in the analysis.

Bruchey⁽³⁾ has determined the ballistic limit for two steel projectiles fired into titanium targets of the same thickness. The results for the heavier projectile, with a mass of 1.037 g, were described in the previous section. projectile radius was 0.284 cm, and the areal density of the target was .583 g/cm². As previously described, this leads to a value of 330 m/sec for the ballistic figure of merit, w. A cylinder having dimensions which were approximately half those of the low speed projectile (a = .131 cm) was also tested, and the ballistic limit was determined to be 585 m/s. It follows that the value of μ is .1945, $F(\mu) = 1.02$ and w = 481m/s. This figure is significantly higher (46%) than that determined from the low velocity projectile, indicating that at higher speeds the target material behaves more efficiently. This can probably be attributed to the greater dissipation of energy per unit mass involved with high speed projectiles, with a substantial fraction of the energy going into the cratering process. It would be of interest to examine the interaction in careful experiments or numerical calculations to determine in greater detail why the target is more efficient in resisting high speed impacts.

TARLE I

COMPARISON OF THE BALLISTIC RESISTANCE OF TWO THICKNESSES OF X-500

w (1-μ)F(μ)ν ₅₀ m/s	342	335
V50 m/s	326	263
F(μ)	1.18	1.37
д	.1107	.0697
m ma²ph g	.1369	.0824
Areal density, g/cm ²	.560	.337
Areal density oz/ft²	18.4	11.1

VI. RANKING OF MATERIALS

The impact resistance of a number of materials for which ballistic data are available is shown in Table II. Based on this data, the Hadfield steel which has been traditionally used for infantry helmets and many kinds of armor plate ranks lowest among the materials considered with w = 260 m/s. Kevlar, recently developed by Dupont, ranks highest among the materials analyzed, with w = 872 m/s. These data are taken from widely differing sources, however, and it would be desirable to conduct a systematic series of tests to provide a more direct verification of this approach to ranking materials. It is not entirely clear from the raw data what properties constitute a good ballistic material. It may be that woven materials are better than plate materials, and it may be that local melting plays a role in some cases. Though the approach proposed here may serve as a rough guide to the relative efficiency of different materials, the choice of materials for specific protective missions should involve careful consideration of the specific penetration mechanisms.

TABLE II

COMPARISON OF THE BALLISTIC RESISTANCE OF VARIOUS MATERIALS RANKED BY THE PARAMETER W

Material	Reference	Areal Density, hp gm/cm ²	Projectile Mass, m grams	Projectile Radius, a	Mass Ratio, μ μ	Ballistic Limit, v ₅₀ meters/sec	w meters/sec
Hadfield Steel	McManus 7	.87	1.10	.279	.162	290	260
Glass Fabric	Laible ⁶	. 55	1.10	.279	.109	282	296
Titanium	Bruchey ³	. 58	1.04	. 284	.125	340	330
Woven Roving	Bruchey ³	.64	1.04	. 284	.135	360	342
X-500 Type I	Laible ⁶	. 56	1.10	.279	.111	326	342
Nylon Tire Yarn	Laible ⁶	. 57	1.10	. 279	.112	373	391
Aluminized Nylon	Flaherty*	.014	.13	.159	.0091	132	429
Nylon 728	Bruchey 3	.41	1.104	. 284	060.	485	543
XP Plastic	Bruchey ³	.40	1.037	. 284	.089	510	576
Kevlar	Kennel ⁹	860.	10.2	.483	.0074	244	872

VII. CONCLUSIONS AND RECOMMENDATIONS

It has proved possible to determine the motion of a membrane impacted by a cylindrical mass in closed form with the assumption that the flow stress in the membrane material is uniform. A comparison of the computed deflection with measurements published by Florence in 1966 has indicated that the assumption that the flow stress is constant and equal to the yield strength of the material, for circular plates, leads to reasonably accurate results when the deflection exceeds 15% of the radius.

Of the various possible failure theories, a critical strain criterion is the simplest to implement in the current theoretical approach. It appears to lead to good correlation when compared with the low speed titanium results obtained by Bruchey, both with regard to the ballistic limit and the residual velocity. It is found that the residual velocity is finite, even when the target is penetrated at the ballistic limit. This is due to the fact that maximum strain occurs before maximum deflection and, consequently that failure occurs before the motion has stopped. In the example of the low speed titanium impact experiments carried out by Bruchey, the theoretical residual velocity was 210 m/s at the ballistic limit of 340 m/s.

Configurations for which the stress and strain are uniform through the thickness, as assumed in membrane theory. are efficient in comparison with structures that undergo bending stresses, for when loads are resisted by bending moments, the middle surface is strained less than adjacent surfaces, and consequently the material is not being used in an optimum fashion. This may serve as an explanation of a rather surprising result obtained by Laible et al. (6) They find that the addition of resin to fabric laminates lowers the ballistic limit. In one example, the addition of 8.5 oz/ft2 of resin to 10.7 oz/ft² of fabric lowered the ballistic limit from 830 to 623 ft/sec. This suggests that the filled laminate is subject to bending stress which are not present in the unfilled laminate, and that failure occurs when the bending stress exceeds the allowable value. This occurs at a lower velocity than when the laminates are unbonded, and they are all stressed to the same level. This line of thinking suggests that fabrics are more efficient than plates of the same material. In fact, some tests were run at S³ in which woven wire (340 stainless) was compared with plates of the same material. The woven fabric turned out to have a relatively low ballistic limit. was subsequently attributed to the fact that the wire had an elongation of only 15%, where the plate had an elongation

of 40%. We believe that if a fabric of wire which was not strain-hardened were fabricated, then it would indeed prove more efficient than plate.

Few materials exhibit a stress-strain relation which closely resembles the rigid-plastic behavior assumed in the current theory. It would be desirable to find a good method for approximating real material behavior by a solution to the linear wave equation. That is, how can one select an equivalent strength, Y_e , which in some sense causes the solutions to

$$\rho \dot{y} = Y(y') \nabla^2 y$$

to be closely approximated by

$$\rho \dot{y} = Y_e \nabla^2 y$$

Procedures for this kind of analysis, termed the method of equivalent linearization, have been developed for ordinary differential equations, as discussed, for example, by Booten (11) and Dienes, (12), but they do not appear to have been developed adequately for partial differential equations.

The problem of oblique impact has not been solved, even in the simple case of a linear membrane. The separation of the target into regions of tension and compression seems to present a major difficulty. Perhaps it would be best to use a numerical approach to some of these problems, retaining the assumptions of membrane theory, in order to gain a better insight into the mechanics of oblique impact. The results might suggest some approximations that would be useful in the oblique problem.

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APPENDIX I. RESPONSE OF CIRCULAR PLATE TO UNIFORM IMPULSE

Florence (10) has determined the response of both aluminum (6061-T6) and steel (CR-1018) circular plates to sheet explosive, which provides an approximately uniform impulse, and compared the maximum deflection with that calculated from plate (bending) theory. His results, which are shown in Fig. 8, suggest that bending theory is inadequate for deflections that exceed 10% of the plate radius, and he remarked that membrane stresses might account for the discrepancies. We proceed to apply the membrane model to his configuration.

The notation remains as in Section III, except that \underline{a} is now the radius of the circular membrane. The motion is governed by the axisymmetric wave equation (3.1), the boundary condition (3.2) is replaced by

$$y = 0 \ (r = a, t > 0) ,$$
 (A.1)

and the initial conditions are

$$y = 0, y_t = v_0 \equiv I/\rho h \quad (r < a, t = 0),$$
 (A.2a,b)

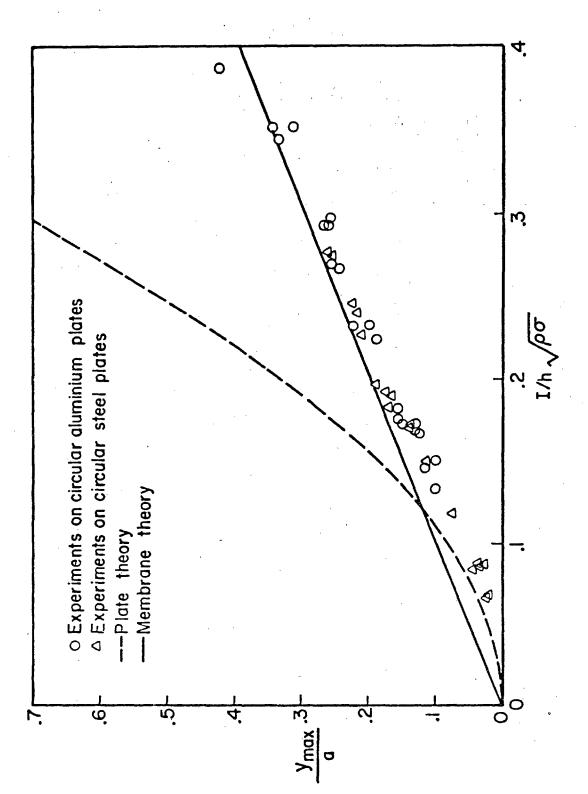
where I is the impulse per unit area. [In reality, v_0 is only approximately uniform and falls sharply to zero as $r \uparrow a$ in consequence of the restraint (A.1) at r = a; however, this deficiency of the model is relatively unimportant for the prediction of y in r < a].

The solution of (3.1), (A.1) and (A.2) is given by

$$y = \sum_{i=1}^{\infty} A_i J_0(\lambda_i \eta) \sin(\lambda_i \tau) , \qquad (A.3)$$

where λ_i is the i'th root of the Bessel function J_0 ,

$$J_0(\lambda_1) = 0 \quad (0 < \lambda_1 < \lambda_2 < ... \infty) ,$$
 (A.4)



The maximum deflection of a circular plate, subjected to a uniform impulse I, as determined by membrane theory (bending theory (--), and Florence's (1966) measurements ∞ • Fig.

 η and τ are defined by (3.3) and (3.4), and

$$A_{i} = \frac{a}{c\lambda_{i}} \int_{0}^{1} V_{0}J_{0}(\lambda_{i}\eta)\eta d\eta = \frac{2V_{0}a}{c\lambda_{i}^{2}J_{1}(\lambda_{i})} . \qquad (A.5)$$

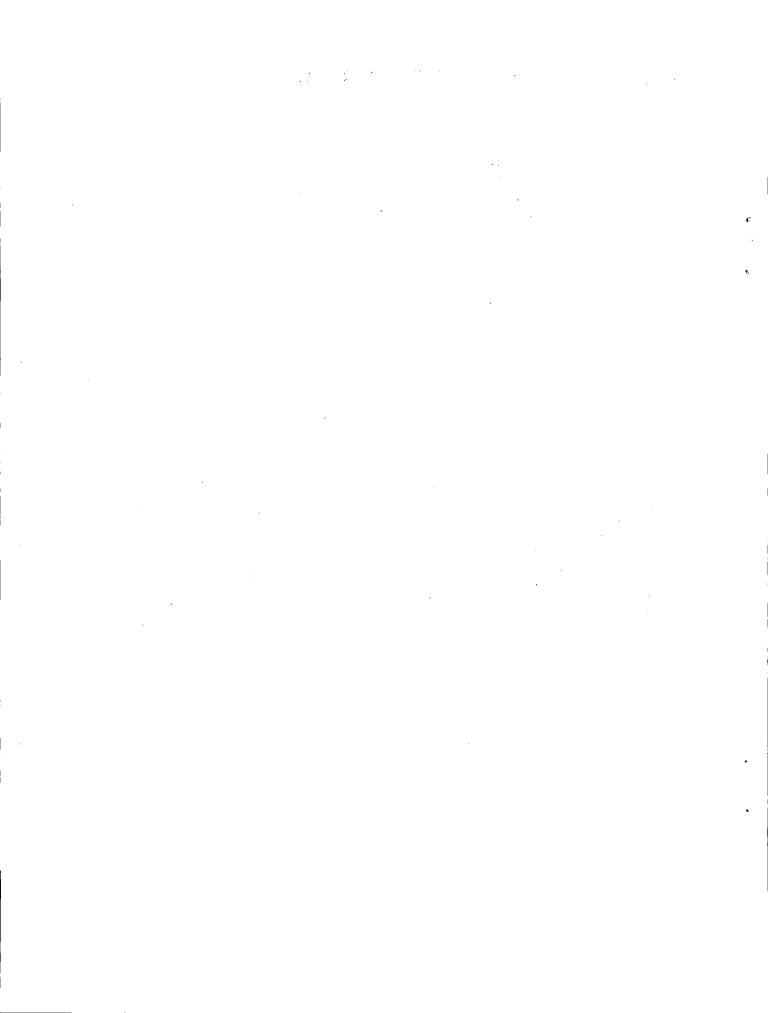
The deflection at the center of the plate, r = 0, is given by

$$y_0/a = (v_0/c)f(\tau)$$
, (A.6)

where
$$f(\tau) = 2 \sum_{i=1}^{\infty} [\lambda_i^2 J_i(\lambda_i)]^{-1} \sin(\lambda_i \tau)$$
 (A.7)

Its first maximum (determined numerically) of 1.0 is the only one that has physical significance, since the formulation is valid only for increasing deflection.

The theoretical prediction $y_{max}/a = 1.0(v_0/c)$ is compared with Florence's results in Fig. 8. It is evident that the membrane model provides a significantly better correlation with the measured results than does the bending theory if $v_0/c > 0.15$ and that the correlation increases with v_0/c within the range of the measurements.



APPENDIX II

LISTING OF COMPUTER PROGRAM

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MAIN PROGRAM

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EXTENDAL REFERENCES (BLOCK, NAME) 0003 870RAGE ASSIGNMENT (BLOCK, TVPE, RELATIVE LOCATION, NAME) 0004 870RAGE ASSIGNMENT (BLOCK, TVPE, RELATIVE LOCATION, NAME) 0009 870RAGE ASSIGNMENT (BLOCK, TVPE, RELATIVE LOCATION, NAME) 00101 870RAGE ASSIGNMENT (BLOCK, TVPE, RELATIVE LOCATION, NAME) 00102 870RAGE ASSIGNMENT (BLOCK, TVPE, RELATIVE LOCATION, NAME) 00103 870RAGE ASSIGNMENT (BLOCK, TVPE, RELATIVE LOCATION, NAME) 00104 870RAGE ASSIGNMENT (BLOCK, TVPE, RELATIVE LOCATION, NAME) 00105 870RAGE ASSIGNMENT (BLOCK, TVPE, RELATIVE LOCATION, NAME) 00106 00107 00107 00107 00108 001	-							
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00101 1* FUNCTION DIENES(X,A) 00103 2* T=A(1) 00105 00105 4* E=A(2) 00105 5* CALL 8SSLIK(X,XIG,XII,XKG,XKI)** 00107 7* DIENES=1*/(EXP(X*(T-2,))*(X*XO+E*XKI)** 00107 7* TETURN 00110 9* END 00111 9* END 00111 9* END			The second secon	Palaconominate our management of the second	And the second s	en en en de rigin en management de rigine en remerche de de de la companya de la companya de la companya de la	AND	
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FOR UILA-10/24/73-12138:29 (10) FUNCTION DASHOD ENTEY FOUNT 000022 STORAGE USED: CODE(1) 000032 DATA(0) "DO0051"BLANK COMMON(2) 000000 EXTERNAL REFERENCES (BLOCK, WANE) 0000	DONSHOD	The second secon	DATE 10297	73 PAGE 7
EXTERNAL REFERENCES (BLOCK, NAME) 60003 DIENES 60004 NERR3S 60004 NERR3S 60004 NERR3S 60000 DIENES 600000 DIENES 60000 DIENES 600000 DIENES 6000000000000000000000000000000000000	BFOR, IS DIISHOD FOR UILA-10/29/73-	1		
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CODE(1) 052477; DATA(0) 055021; BLANK COMHON(2) 000000 ENTRY POINT JO2426 FUNCTION CADRE STOKAGE USED:

REFERENCES (BLOCK, NAME ALOGIO XPRI N 1025 N 101 S XP11 NVDUS NERRA EXTERNAL 00005 00006 00000 00100 ASSIGNMENT STORAGE

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0-0	94. IF (ABS(T(I=1,1)) .GT. TABTLM) DIFF # T(I=1,1M1)/T(I=1,1)		
	6* IF (ABS(4T(11.LM1)) .LE. HZTOL) GO TO 20	The second secon	}
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0311 1	160* HZCONV = *FALSE. 131* IF (ABS(T(1,LH1)-T(1,L=2)) *LE. AITTOL*ABS(T(1,LH1)))		
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WRITE (6,692) L.T(1,LM1)

IF (LEVEL .GE. 4)

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.LT. FEXTRP*AITTOL)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         IF (LEVEL .GE. 2) WRITE (6,633) ALPHA, BEG, END
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                            IF (LEVEL .GE. 4) WRITE (6.619) Lit(1,LM1)
                                                                                                                                                                                                                                                                                                       L.T(1,LM1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   + (T(1,1)-T(1-1,1))/FEXTH
                                                                                                                                                                                          GO TO 80
                                                                                                                                                                                                        GO TO 40
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                                                                                                                   FORMAT (22H HZ CONVERGENCE AT ROW, 13)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      WRITE (6.632) (DIF(1+1), I # IT, LM1)
                                                                                                                                                                                                                                                                                                       IF (LEVEL .GE. 4) WRITE (6,629)
                                                                                                                                                                                                                                                                                                                                                                                             F (LEVEL . GE. 3) #RITE (6,630)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         ERITE (6:632) (R(1+1):1x1T:LM1)
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                                            FORMAT (15, E16, 8, 5X6HH2CONV)
                                                                                                                                                                                                                                                                                                                       FORMAT(15,E16,8,5x6HAITKEN)
                                                                                                                                                                                                                                                                              FEXTRP # FEXTRP#4.
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                                                                                                                                                                                                                                                (TIII) -LE. FEXTRP)
              CAUTIOUS ROMBERG EXTRAPOLATION
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          = STEP+AIT(L)
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  FORMAT (1X, 8E15.8)
                                                                                                                                                                                                                                                                                                                                                                  H2CONV . FALSE.
                                                                          AITKEN = .FALSE.
                                                                                                                                                                                                        F (1T .EQ. LM1)
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CG525 177* 638 FORMAT(16) FEXTRP + RATIOS,3215.6) CG533 178* 638 FORMAT(16) FEXTRP + RATIOS,3215.6) CG534 180* 1F (R(L) -LT + HZTEX*FEXTRP) GO TO 40 CG537 180* 181* 60 TO 40 CG543 180* 180* 1F (R(L-1) -LT + HZTEX*FEXTRP) GO TO 40 CG543 180* 180* 180 TEXTRP = ATTICL) CG551 180* 180* 180 TEXTRP = ATTICL) CG501 180* 180	:	00522	1760	IF (ABS(DIF(I+1)) .GT. TABTLM) R(I+1) = DIF(1)	LOVING CONTRACTOR OF THE PROPERTY OF THE PROPE	
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00535 1800	1	69534	179*	TFEX = -H2TOL . FEXTRP		
DC537 DD1 DC54 DC55 DC54 DC55 DC54 DC55		00535	180.	(R(L) .LT. HZTFEX+FEXTRP) GO TO		
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00542 163* FEXTRY = 1.* 00543 164* 00 39 1817;L 00544 166* 39 01F(1) = A17(1) + D1F(1)/FEXTM1 00545 168* 39 01F(1) = A17(1) - A17(1-1) 00552 168* 40 FEXTRY = AMAX!(PREVER/ERRERATILOW) 00553 168* 40 FEXTRY = ERRER 00554 191* 1F (L. LT. 5) 00554 191* 1F (L. LT. 5) 00555 192* 641 FORMAT(23H ERRERSERGOAL, FEXTRY-11, ZEI 00556 193* 1F (L. LT. 4] - CAND. FEXTRY-11, ZEI 00557 194* 1F (ERRER - CE. 4) WRITE (6,649) L.T(1 00570 194* 1F (ERRER - CE. 4) WRITE (6,649) L.T(1 00650 195* 50 1F (LEVEL - GE. 2) WRITE (6,649) L.T(1 00601 197* 649 FORMAT(15, E16.8, 5,441) UMP) 00601 197* 649 FORMAT(15, E16.8, 5,441) UMP) 00601 2 201* 650 FORMAT(13, 33, 441 ANDE15, 8) 0061 2 201* 660 FORMAT(13, 21X, 13HSTRAIGHT LINE) 0062 2 202* 660 FORMAT(13, 21X, 13HSTRAIGHT LINE) 0062 2 205* 660 FORMAT(15, 21X, 13HSTRAIGHT LINE) 0062 2 207* FBEGS EBGG+FBEG 0062 2 207* FBEGS EBGG+FBEG 0062 2 207* FBEGS FBEGS+BEG 0063 2 212* FBEGS THE LABSTERER (6,667) BEGS		0.0541	162	* ASTEP+ABS(DIF(L))		
00543 184*		0.0542	163*	# FEXTRP . 1		
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